# Secure Smart Manufacturing Testbed using IIoT, Machine Learning, 5G and Zero Trust Wesley Larrabee | Michael Laffin | Lee Kottke | Neil Borden | Scott Bresnahan Advisors: Dr. Holly Yuan, Dr. Wei Shi, Brandon Cross, Aaron Bialzik, University of Wisconsin – Stout Sponsored by Department of Defense NCAE in Cybersecurity Curriculum and Research 2020 Program



## **Problem Statement**

- Recent innovations in manufacturing have  $\bullet$ increased the interconnectivity of machines and physical equipment
- This enables greater throughput of



manufacturing data which can be used to optimize production and reduce human intervention

Security vulnerabilities are commonly  $\bullet$ introduced during establishment of a Smart Factory

# **Objectives**

- Emulate smart manufacturing technologies  $\bullet$ including Industrial Internet of Things (IIoT), 5G, Machine Learning and predictive maintenance
- Secure the smart factory with the zero-trust model  $\bullet$

### Implementation

A Fischertechnik Training Factory served as a physical testbed on which intelligent data processing capabilities and secure networking functionality were added.







Identified product

(leas)

- employs supervised deep learning to reduce human intervention during quality-control
- Local processing reduces cloud network traffic

#### **Future Work**

- Organize and deliver seminars and hands-on workshops to local manufactures and show business use cases where a smart factory can drive value.
- Write and disseminate Industry 4.0 educational materials to the education community.



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